



SUNTECH

CUSTOMER ORIENTED GLOBAL TOP QUALITY SUNTECH SEWING MACHINE.



CEO Message

Customer oriented global top quality sewing machine.

How are you? We always appreciate your interests and support in SunTech Brand.

Since our first start in manufacturing and selling sewing machines in 1982, the company has been constantly researching and developing products that incorporate the technology needed at the site.

Through the development of field-oriented technology that puts t hese footprint in 'SunTechism' and always find answers in the field, SunTech brand will be chosen with trust as a process improvement sewing machine maker.

In a rapidly changing market environment,
SunTech promises to c ontinue to move forward
constantly to create differentiated competitiveness
to create new value and change-driven technology
development capabilities through innovative thinking,
and to become a key palyer in opening a new era
based on the management guidelines of creating
customer-centered value.

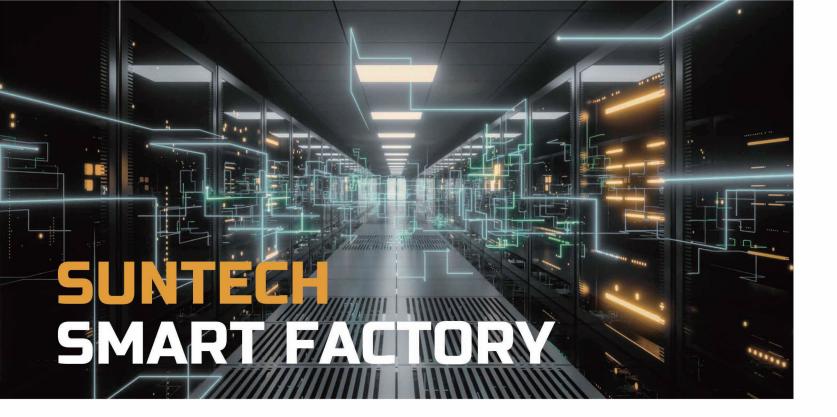
We will do our best to innovate the technology to impress our customers with the pride of being Korea's only one sewing machine brand in the world under the value of co-prosperity.

We look forward to your continued participation, interest and w arm support.

Thank you very much!

Nam, Y.S. CEO. SunTech Co.,Ltd



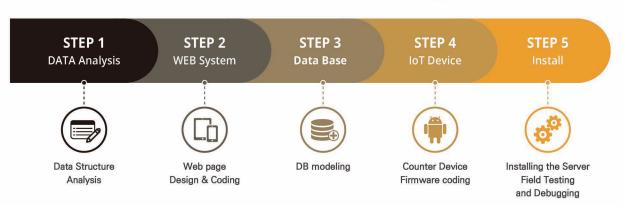


SUNTECH OEE





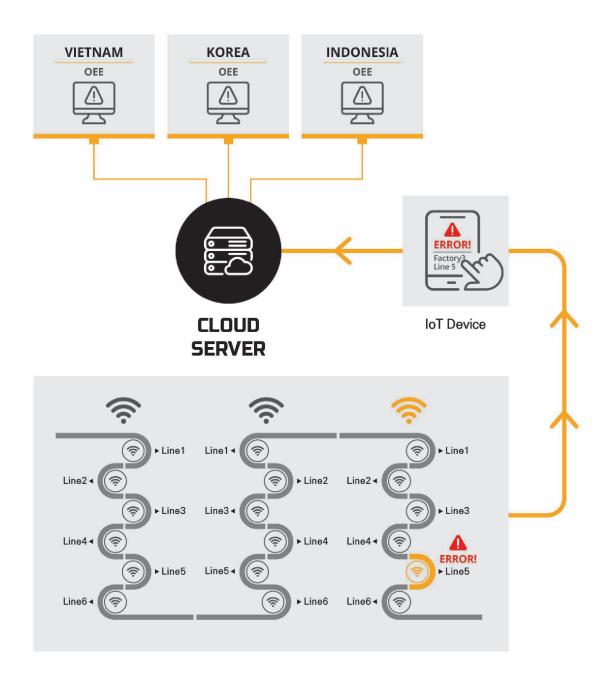
Development Process of Customized IoT System



MAKING

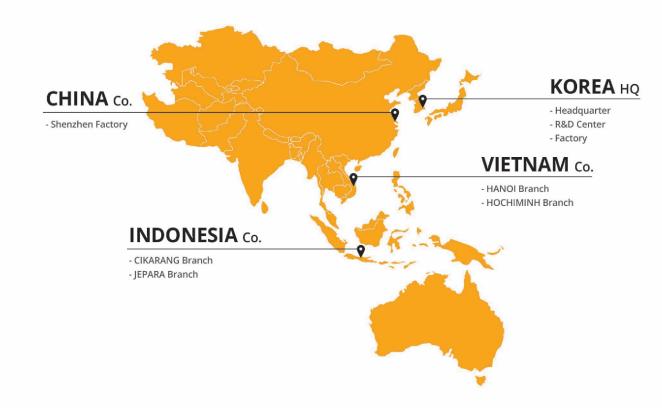
AUTOMATION FACTORY

Manufacturing Process Monitoring System



SUNTECH ASIA NETWORK

Build A/S networks through Asian networks



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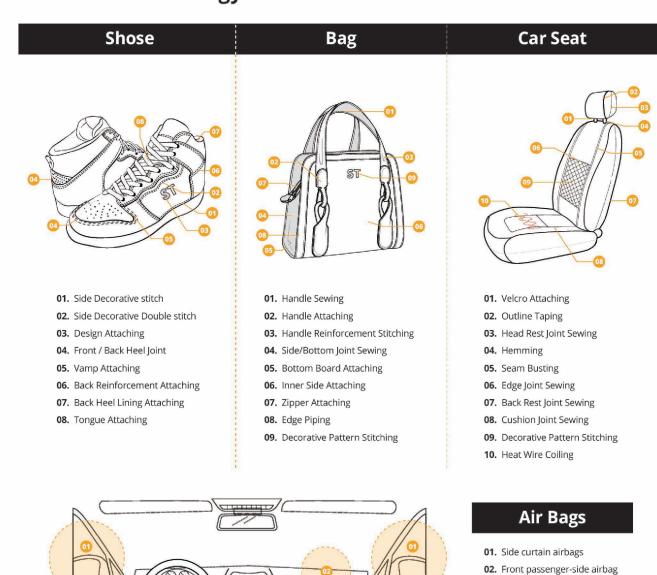
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APPLICATIONS

Supply of systems incorporating Suntech's technology



03. Driver-side airbag

05. Knee airbag

04. Side impact airbags

SEWING MACHINE

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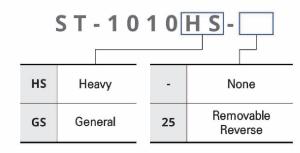
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ST-1010HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (100mm X 100mm)



MODEL CODE

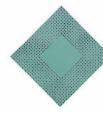


DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to



Sewing to correct location and Y feed plate transfer.



with encoder controlled X he number of bobbin exchanges due to the adoption of 2X shuttle



Increase productivity by reducing Left and right movable inversion device. (option)

SPECIFICATION

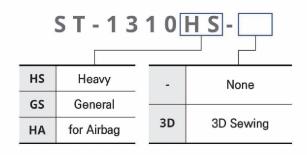
MODEL	ST-1010HS		
Sewing Area (X) x (Y)	100 mm X 100 mm		
Stitch Form	Lock Stitch 1-Needle		
Needle	DPX17 (#16~#23)		
Hook	2X Shuttle		
Maximum Sewing Speed	2,700 SPM		
Main Motor	AC Servo Motor 750W		
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)		
Presser Foot Drive Method	DC Stepping Motor		
Maximum Stitch length	12.7 mm		
Total Capacity of Stitched	500,000 Stitches (by built-in memory)		
Maximum Stitches Per Design	20000		
Memory Capacity of Design	~ 999		
Presser Foot Stroke	0 ~ 10 mm		
Data Storage Way	USB / Flash memory		
Power	Single phase 220V		
Air Pressure	0.5 Mpa 1.71Lmin		
ETC.	Removable Reverse * ST-1010HS-25		
Weight	155 Kg		
Measurement (L) x (W) x (H)	800 x 1200 x 1160 (mm)		

ST-1310HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (130mm X 100mm)



MODEL CODE



DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to



Sewing to correct location

Increase productivity by reducing and Y feed plate transfer.



with encoder controlled X he number of bobbin exchanges due to the adoption of 2X shuttle



shoes' heel counter. (option)

SPECIFICATION

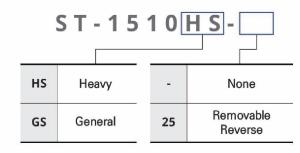
MODEL	ST-1310HS	
Sewing Area (X) x (Y)	130 mm X 100 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design 20000		
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	Removable Reverse * ST-1010HS-25	
Weight	160 Kg	
Measurement (L) x (W) x (H)	800 x 1200 x 1160 (mm)	

ST-1510HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (150mm X 100mm)



MODEL CODE

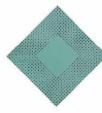


DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to



Sewing to correct location and Y feed plate transfer.



Increase productivity by reducing Left and right movable with encoder controlled X he number of bobbin exchanges due to the adoption of 2X shuttle



inversion device. (option)

SPECIFICATION

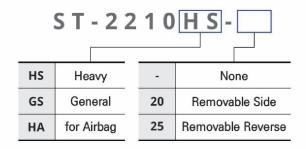
MODEL	ST-1510HS		
Sewing Area (X) x (Y)	150 mm X 100 mm		
Stitch Form	Lock Stitch 1-Needle		
Needle	DPX17 (#16~#23)		
Hook	2X Shuttle		
Maximum Sewing Speed	2,700 SPM		
Main Motor	AC Servo Motor 750W		
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)		
Presser Foot Drive Method	DC Stepping Motor		
Maximum Stitch length	12.7 mm		
Total Capacity of Stitched	500,000 Stitches (by built-in memory)		
Maximum Stitches Per Design	20000		
Memory Capacity of Design	~ 999		
Presser Foot Stroke	0 ~ 10 mm		
Data Storage Way	USB / Flash memory		
Power	Single phase 220V		
Air Pressure	0.5 Mpa 1.71Lmin		
ETC.	Removable Reverse * ST-1510HS-25		
Weight	160 Kg		
Measurement (L) x (W) x (H)	800 x 1200 x 1160 (mm)		

ST-2210HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (220mm X 100mm)



MODEL CODE



DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to



Sewing to correct location with encoder controlled X and Y feed plate transfer.



Left and right movable press plate device. (option) **※** ST-2210HS-20



Left and right movable inversion device. (option) **※** ST-1010HS-25

SPECIFICATION

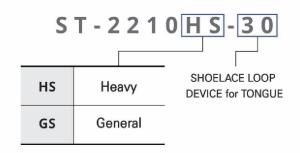
MODEL	ST-2210HS	
Sewing Area (X) x (Y)	220 mm X 100 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	Removable Side # ST-2210HS-20, Removable Reverse # ST-2210HS-25	
Weight	162 Kg	
Measurement (L) x (W) x (H)	800 x 1200 x 1160 (mm)	

ST-2210HS-30

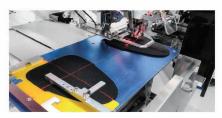
ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (150mm X 100mm) - with SHOELACE LOOP DEVICE for TONGUE



MODEL CODE



DETAILED INFORMATION



Equipped with a semi-automatic tongue transfer device to improve productivity by automatically transferring the tongue to the clamp when putting it on the jig during sewing.



A 7-inch easy-to-manipulate touch screen panel that can accurately adjust the location of the webbing.



With three types of sewing modes, it can sew by selecting a regular webbing and a foldable webbing .



SPECIFICATION

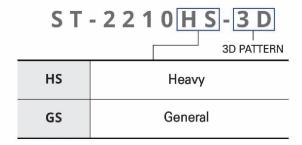
MODEL	ST-2210HS-30	
Sewing Area (X) x (Y)	220 mm X 100 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	with Shoelace Loop Device for Tongue	
Weight	221 Kg	
Measurement (L) x (W) x (H) 840 x 1340 x 1250 (mm)		

ST-2210HS-3D

ELECTRONICALLY CONTROLLED, 3D PATTERN SEWING MACHINE. (220mm X 100mm)



MODEL CODE



DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to operate.



Easily sewing demanding stereoscopic works such as Heal and Toe.



Provide extra clamps to settle new work during 3D sewing.



Sewing to correct location with encoder controlled X and Y feed plate transfer.

SPECIFICATION

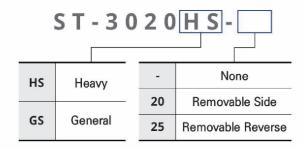
MODEL	ST-2210HS-3D	
Sewing Area (X) x (Y)	220 mm X 100 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	with 3D Clamp	
Weight	175 Kg	
Measurement (L) x (W) x (H)	800 x 1200 x 1160 (mm)	

ST-3020HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (300mm X 200mm)

Sunfach Sunfach

MODEL CODE



DETAILED INFORMATION



Sewing to correct location with encoder controlled X and Y feed plate transfer.



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)



When occurring loosening due to thick thread or sewing direction, the third thread adjuster can be used to ease the tightening.(option)



Automatically replace bobbin cases when the under thread runs out, reducing downtime and product defects.
 A total of eight bobbin cases can be exchanged, including the bobbin case

SPECIFICATION

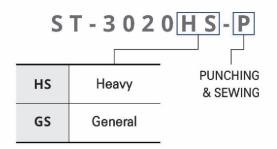
MODEL	ST-3020HS		
Sewing Area (X) x (Y)	300 mm X 200 mm		
Stitch Form	Lock Stitch 1-Needle		
Needle	DPX17 (#16~#23)		
Hook	2X Shuttle		
Maximum Sewing Speed	2,700 SPM		
Main Motor	AC Servo Motor 750W		
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)		
Presser Foot Drive Method	DC Stepping Motor		
Maximum Stitch length	12.7 mm		
Total Capacity of Stitched	500,000 Stitches (by built-in memory)		
Maximum Stitches Per Design	20000		
Memory Capacity of Design	~ 999		
Presser Foot Stroke	0 ~ 10 mm		
Data Storage Way	USB / Flash memory		
Power	Single phase 220V		
Air Pressure	0.5 Mpa 1.71Lmin		
ETC.	Removable Side % ST-3020HS-20, Removable Reverse % ST-3020HS-25		
Weight	290 Kg		
Measurement (L) x (W) x (H)	1160 x 1200 x 1220 (mm)		

ST-3020HS-P

ELECTRONICALLY CONTROLLED, PATTERN PUNCHING & SEWING MACHINE (300mm x 200mm)



MODEL CODE



DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to operate.



Speed up work and increase production due to simultaneous digitizing after design sewing.



Sewing to correct location with encoder controlled X and Y feed plate transfer.



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

MODEL	ST-3020HS-P		
Sewing Area (X) x (Y)	300 mm X 200 mm		
Stitch Form	Lock Stitch 1-Needle		
Needle	DPX17 (#16~#23)		
Hook	2X Shuttle		
Maximum Sewing Speed	2,700 SPM		
Main Motor	AC Servo Motor 750W		
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)		
Presser Foot Drive Method	DC Stepping Motor		
Maximum Stitch length	12.7 mm		
Total Capacity of Stitched	500,000 Stitches (by built-in memory)		
Maximum Stitches Per Design	20000		
Memory Capacity of Design	~ 999		
Presser Foot Stroke	0 ~ 10 mm		
Data Storage Way	USB / Flash memory		
Power	Single phase 220V		
Air Pressure	0.5 Mpa 1.71Lmin		
ETC.	with Punching Device		
Weight	310 Kg		
Measurement (L) x (W) x (H)	1160 x 1200 x 1220 (mm)		

ST-3020HS-3(4) Turntable

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (300mm x 200mm) - with 3(4) TURNTABLE



MODEL CODE

ST-3020HS-3Turntable

HS	Heavy	-	None
		3	3 Turntable
GS	General	4	4 Turntable

DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to operate.



- · Automatically load & unload pallets using turntable structure. · Sewing design for work by interlocking barcode or QR code.
- Use 3 pallets (ST-3020HS-3 Turntable)

 Use 4 pallets (ST-3020HS-4 Turntable)



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

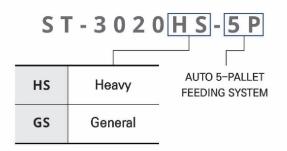
MODEL	ST-3020HS-3(4) Turntable	
Sewing Area (X) x (Y)	300 mm X 200 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	with 3 Turntable % ST-3020HS-3 Turntable, with 4 Turntable % ST-3020HS-4 Turntable	
Weight	290 Kg	
Measurement (L) x (W) x (H)	1160 x 1200 x 1220 (mm)	

ST-3020HS-5P

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (300mm x 200mm) - with AUTO 5-PALLET FEEDING SYSTEM



MODEL CODE



DETAILED INFORMATION



ST-500

With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to operate.



- Automatically load & unload pallets using a five stage palette auto-dispenser.
- Sewing design for work by interlocking barcode or QR code.



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

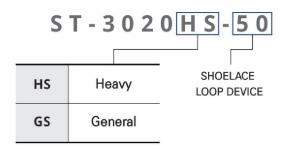
MODEL	ST-3020HS-5P	
Sewing Area (X) x (Y)	300 mm X 200 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	with Auto 5-Pallet Feeding System	
Weight	360 Kg	
Measurement (L) x (W) x (H)	1160 x 1440 x 1350 (mm)	

ST-3020HS-50

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (300mm x 200mm) - with SHOELACE LOOP DEVICE



MODEL CODE



DETAILED INFORMATION



ST-500

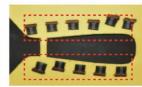
With SunTech's unique technology, it is easy to create and edit programs with a large 7-inch screen and a basic touch screen OP Box that is easy to operate.



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)



Straight type webbing sewing.



Round type webbing sewing.

SPECIFICATION

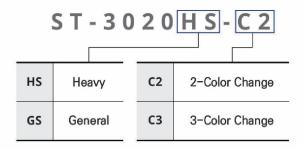
MODEL	ST-3020HS-50	
Sewing Area (X) x (Y)	300 mm X 200 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	
Main Motor	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	with Shoelace Loop Device	
Weight	360 Kg	
Measurement (L) x (W) x (H)	1250 x 1570 x 1420 (mm)	

ST-3020HS-C2(C3)

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (300mm x 200mm) - MULTI NEEDLE (2-COLOR / 3-COLOR CHANGE)



MODEL CODE



DETAILED INFORMATION





- Reduce personnel and increase productivity by using two or three color of upper thread for operation of two or three needle bars in one machine.
- use 2-needle-bar (ST-3020HS-C2)
- · use 3-needle-bar (ST-3020HS-C3)



Sewing to correct location with encoder controlled X and Y feed plate transfer.



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

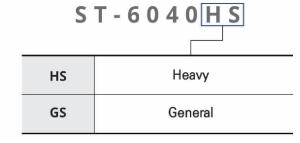
MODEL	ST-3020HS-C2	ST-3020HS-C3	
Sewing Area (X) x (Y)	300 mm X 200 mm	300 mm X 200 mm	
Stitch Form	Lock Stitch 2-Needle	Lock Stitch 3-Needle	
Needle	DPX17 (#16~#23)	DPX17 (#16~#23)	
Hook	2X Shuttle	2X Shuttle	
Maximum Sewing Speed	2,700 SPM	2,700 SPM	
Main Motor	AC Servo Motor 750W	AC Servo Motor 750W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	DC Stepping Motor	
Maximum Stitch length	12.7 mm	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	20000	
Memory Capacity of Design	~ 999	~ 999	
Presser Foot Stroke	0 ~ 10 mm	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	USB / Flash memory	
Power	Single phase 220V	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	0.5 Mpa 1.71Lmin	
ETC.	2-Color Change	3-Color Change	
Weight	305 Kg	305 Kg	
Measurement (L) x (W) x (H)	1160 x 1200 x 1220 (mm) 1160 x 1200 x 1220 (mm)		

ST-6040HS

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (600mm x 400mm)



MODEL CODE



DETAILED INFORMATION



The basic installation of a small remote control allows easy design creation and modification.



Automatically recognizes pallets, allowing them to lock and start sewing at the same time. (option) ※ SPA System



· Automatically replace bobbin cases when the under thread runs out, · A total of eight bobbin cases can be exchanged, including the bobbin case in use.(option)



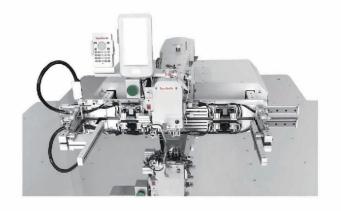
Scan barcode or QR code to quickly and accurately read the design to reducing downtime and product defects. avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

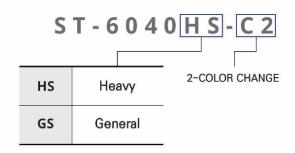
MODEL	ST-6040HS	
Sewing Area (X) x (Y)	600 mm X 400 mm	
Stitch Form	Lock Stitch 1-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,600 SPM	
Main Motor	AC Servo Motor 1KW	
X,Y Feeding Motor	AC Stepping Motor 750W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	-	
Weight	520 Kg	
Measurement (L) x (W) x (H)	1540 x 1400 x 1525 (mm)	

ST-6040HS-C2

ELECTRONICALLY CONTROLLED, PATTERN SEWING MACHINE. (600mm x 400mm) - MULTI NEEDLE (2-COLOR CHANGE)



MODEL CODE



DETAILED INFORMATION



Reduce personnel and increase productivity by using two colors of upper thread for operation of two-needle-bar in one machine.



Automatically recognizes pallets, allowing them to lock and start sewing at the same time.(option) ※ SPA System



· Automatically replace bobbin cases when the under thread runs out, · A total of eight bobbin cases can be exchanged, including the bobbin case in use.(option)



Scan barcode or QR code to quickly and accurately read the design to reducing downtime and product defects. avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

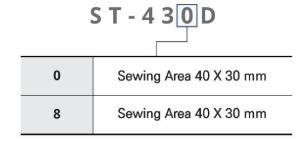
MODEL	ST-6040HS-C2	
Sewing Area (X) x (Y)	600 mm X 400 mm	
Stitch Form	Lock Stitch 2-Needle	
Needle	DPX17 (#16~#23)	
Hook	2X Shuttle	
Maximum Sewing Speed	2,600 SPM	
Main Motor	AC Servo Motor 1KW	
X,Y Feeding Motor	AC Stepping Motor 750W (0.05 mm / 1 Pulse)	
Presser Foot Drive Method	DC Stepping Motor	
Maximum Stitch length	12.7 mm	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Presser Foot Stroke	0 ~ 10 mm	
Data Storage Way	USB / Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
ETC.	2-Color Change	
Weight	520 Kg	
Measurement (L) x (W) x (H)	1540 x 1400 x 1525 (mm)	

ST-430D / 438D

ELECTRONICALLY CONTROLLED, BARTACK SEWING MACHINE



MODEL CODE



DETAILED INFORMATION



Responding to a variety of sewing range.

40 X 30mm (ST-430D)

40 X 38mm (ST-438D)



Equipped with a variety of pressor foot guides for each work application. ** Eyelet of Hats and shoelace



- Minimize noise and vibration with Direct Servo Motor
- More responsive than Belt Type, enabling uniform sewing



- Easy to operate the OP Box, making it easy for everyone to use.
- 89 patterns are stored for easy loading of files.

SPECIFICATION

MODEL	ST-430D	ST-438D
Sewing Area (X) x (Y)	40 mm X 30 mm	40 mm X 380 mm
Stitch Form	Lock Stitch 1-Needle	Lock Stitch 1-Needle
Needle	DPX5 (#11~#21)	DPX5 (#11~#21)
Hook	Shuttle	Shuttle
Maximum Sewing Speed	3,200 SPM	3,200 SPM
Main Motor	AC Servo Motor 550W	AC Servo Motor 550W
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	AC Stepping Motor 550W (0.05 mm / 1 Pulse)
Presser Foot Drive Method	DC Stepping Motor	DC Stepping Motor
Maximum Stitch length	12.7 mm	12.7 mm
Number of Store Data	89 % Sewing patterns are already saved	89 * Sewing patterns are already saved
Memory Capacity of Design	~ 999	~ 999
Presser Foot Stroke	0 ~ 10 mm	0 ~ 10 mm
Data Storage Way	Flash memory	Flash memory
Power	Single phase 220V	Single phase 220V
Air Pressure	0.5 Mpa 1.71Lmin	0.5 Mpa 1.71Lmin
Weight	115 Kg	115 Kg
Measurement (L) x (W) x (H)	700 x 1200 x 1160 (mm) 700 x 1200 x 1160 (mm)	

CR-3020

ELECTRONICALLY CONTROLLED, PATTERN PUNCHING MACHINE (300mm x 200mm)



MODEL CODE

CR-3020

PATTERN PUNCHING

DETAILED INFORMATION



Three sizes of punching needles enable a variety of designs and increase productivity.



- Interchangeable with pallet fasteners of the same size as conventional
 computer sewing machines.
- computer sewing machines.
 Pneumatic hook type for easy pallet replacement.



Easy to replace punching needles in various sizes (Φ1.2 ~ Φ3.8)



Scan barcode or QR code to quickly and accurately read the design to avoid fabric defects and machine and pallet breakage caused by incorrect design loading by the operator.(option)

SPECIFICATION

MODEL	CR-3020	
Sewing Area (X) x (Y)	300 mm X 200 mm	
Punch	Ø1,2 ~ Ø3.8	
Hook	2X Shuttle	
Maximum Punching Speed	1,000 SPM	
Main Motor	AC Servo Motor 550W	
X,Y Feeding Motor	AC Stepping Motor 550W (0.05 mm / 1 Pulse)	
Total Capacity of Stitched	500,000 Stitches (by built-in memory)	
Maximum Stitches Per Design	20000	
Memory Capacity of Design	~ 999	
Data Storage Way	Flash memory	
Power	Single phase 220V	
Air Pressure	0.5 Mpa 1.71Lmin	
Weight	315 Kg	
Measurement (L) x (W) x (H)	1160 x 1200 x 1220 (mm)	

POST SEWING MACHINE

ST-666H

- $\hbox{1-NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE, ELECTRONIC PROGRAMMABLE}\\$
- SEWING MACHINE with AUTOMATIC THREAD TRIMMER



MODEL CODE



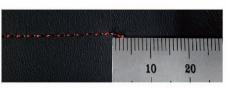
DETAILED INFORMATION



- $\boldsymbol{\cdot}$ Easy operation with TOUCH LCD DISPLAY.
- Digital stitching width settings make it easy to adjust its width.



Minimize changes in stitching width in curved sections by setting more than one stitching width.



Extreme residue within 3mm of the length of the sewing material can be realized after trimming.

SPECIFICATION

MODEL		ST-666H
Application		Thin~Medium Heavy Materials
Stitch Form		Lock stitch 1-needle
Needle		DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm
Maximum Stitch length		7.0 mm
	Manual	15.0 mm
Lift of the Presser Foot	Auto	12.0 mm
Thread Take-up Stroke		72.0 mm
Needle Bar Stroke		43.0 mm
I I I.	Type	Rotary Hook
Hook	Direction	Horizonal
Lubrication System	'	Automatic-Lubrication
Auto Trimmer		0
Automatic Backtacking		0
Automatic Up Foot Lifter		0
Needle Up-Down		0
Motor		Direct Motor
ETC.		Automatic Stitch Length Change Function
Power		Single phase 220V

ST-777H

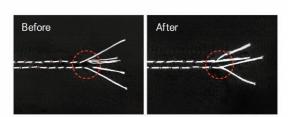
- $\hbox{2-NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE, ELECTRONIC PROGRAMMABLE}$
- SEWING MACHINE with AUTOMATIC THREAD TRIMMER



MODEL CODE

S T - 7 7 H

DETAILED INFORMATION







Minimize changes in stitching width in curved sections by setting more than one stitching width.



Sewing of user patterns through programming.

SPECIFICATION

MODEL		ST-777H
Application		Thin~Medium Heavy Materials
Stitch Form		Lock stitch 2-needle
Needle		DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm
Maximum Stitch length		7.0 mm
	Manual	15.0 mm
Lift of the Presser Foot	Auto	12.0 mm
Thread Take-up Stroke		72.0 mm
Needle Bar Stroke		43.0 mm
Hook	Туре	Rotary Hook
ПООК	Direction	Horizonal
Lubrication System	·	Automatic-Lubrication
Auto Trimmer		0
Automatic Backtacking		0
Automatic Up Foot Lifter		0
Needle Up-Down		0
Motor		Direct Motor
ETC.		Automatic Stitch Length Change Function
Power		Single phase 220V

ST-857

1-NEEDLE, NEEDLE FEED, HIGH POST BED SEWING MACHINE - with AUTOMATIC THREAD TRIMMER

SERIES



SERIES MODEL CODE

-	None-Trimmer
7	Trimmer Type

DETAILED INFORMATION



- · Accurate transport (needle-feed) by feed-dog and needle bar.
- · Improved durability with automatic oiling



Trimming structure with short residual of thread. Hard post-bed structure facilitates round and **※** ST-857-7



curved sewing

SPECIFICATION

MODEL		ST-857	ST-857-7
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		2,000 spm	2,000 spm
Maximum Stitch length		7.0 mm	7.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
Lift of the Presser Foot	Auto	12.6 mm	12.6 mm
Thread Take-up Stroke		52.6 mm	52,6 mm
Needle Bar Stroke		33.4 mm	33,4 mm
Hook	Type	Rotary Hook	Rotary Hook
	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		X	0
Motor		Saving Motor	Servo Motor
Power		Single phase 220V	Single phase 220V

ST-867 SERIES

2-NEEDLE, NEEDLE FEED, HIGH POST BED SEWING MACHINE - with AUTOMATIC THREAD TRIMMER



SERIES MODEL CODE

-	None-Trimmer
7	Trimmer Type

DETAILED INFORMATION



- · Accurate transport (needle-feed) by feed-dog and needle bar.
- · Improved durability with automatic oiling



Trimming structure with short residual of thread. ₩ ST-867-7



Hard post-bed structure facilitates round and curved sewing.

SPECIFICATION

MODEL		ST-867	ST-867-7	
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials	
Stitch Form		Lock stitch 2-needle	Lock stitch 2-needle	
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	
Maximum Sewing Speed		2,000 spm	2,000 spm	
Maximum Stitch length		7.0 mm	7.0 mm	
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm	
	Auto	12.6 mm	12.6 mm	
Thread Take-up Stroke		52.6 mm	52,6 mm	
Needle Bar Stroke		33.4 mm	33.4 mm	
HI-	Туре	Rotary Hook	Rotary Hook	
Hook	Direction	Horizonal	Horizonal	
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	
Auto Trimmer		X	0	
Automatic Backtacking		X	0	
Automatic Up Foot Lifter		X	0	
Needle Up-Down		X	0	
Motor		Saving Motor	Servo Motor	
Power		Single phase 220V	Single phase 220V	
			1	

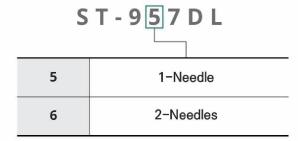
POST SEWING MACHINE

ST-957DL / 967DL

1(2)-NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE



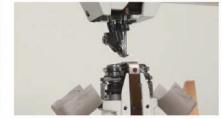
MODEL CODE



DETAILED INFORMATION



- · Direct Servo Motor.
- Up/down can be set with the internal organs of the position detector.



Roller Feed.



Hard post-bed structure facilitates round and curved sewing.

SPECIFICATION

MODEL		ST-957DL	ST-967-DL
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 2-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		2,500 spm	2,500 spm
Maximum Stitch length		7.0 mm	7.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
	Auto	12.6 mm	12.6 mm
Thread Take-up Stroke		49.7 mm	49.7 mm
Needle Bar Stroke		39.0 mm	39.0 mm
111	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Semi Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		0	0
Motor		Servo Motor	Servo Motor
Power		Single phase 220V	Single phase 220V

ST-957

- 1- NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE
- with AUTOMATIC THREAD TRIMMER



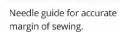
SERIES MODEL CODE

ST-957-7LS

BN	None		
7LS	with Auto Trimmer , Backtack		

DETAILED INFORMATION







All-in-one control box fitted.Simple OP Box built-in.





Increased productivity with volume-adjustable speed control.

** ST-957-7LS



Trimming structure with short residual of thread.
* ST-957-7LS

SPECIFICATION

MODEL		ST-957-BN	ST-957-7LS
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm	3,000 spm
Maximum Stitch length		5.0 mm	5.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
	Auto	12.6 mm	12.6 mm
Thread Take-up Stroke		52,6 mm	52.6 mm
Needle Bar Stroke		39.0 mm	39.0 mm
I I = = I :	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		0	0
Motor		Direct Motor	Direct Motor
Power		Single phase 220V	Single phase 220V

POST SEWING MACHINE

ST-957-8LS

- 1-NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE
- with AUTOMATIC THREAD TRIMMER of EXTREME RESIDUAL THREAD



MODEL CODE

ST-957-8LS

AUTOMATIC THREAD TRIMMER of EXTREME RESIDUAL THREAD

DETAILED INFORMATION



Needle guide for accurate margin sewing.



· All-in-one control box .
· Simple OP Box built-in.



Manual back-tack function.



Optimizing the design of fixed and moving trimmer structures for extreme residual implementation.

SPECIFICATION

MODEL		ST-957-8LS	
Application		Thin~Medium Heavy Materials	
Stitch Form		Lock stitch 1-needle	
Needle		DPX5 (#16~#18)	
Maximum Sewing Speed		3,000 spm	
Maximum Stitch length		5.0 mm	
Life of the Decree Front	Manual	7.0 mm	
Lift of the Presser Foot	Auto	12.6 mm	
Thread Take-up Stroke	'	52.6 mm	
Needle Bar Stroke		39.0 mm	
H-al-	Type	Rotary Hook	
Hook	Direction	Horizonal	
Lubrication System	*	Automatic-Lubrication	
Auto Trimmer		0	
Automatic Backtacking		0	
Automatic Up Foot Lifter		0	
Needle Up-Down		0	
Motor		Direct Motor	
Power		Single phase 220V	

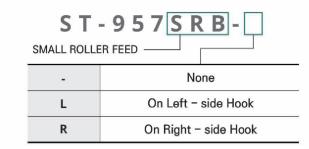
ST-957SRB

1- NEEDLE, SMALL ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE

SERIES



SERIES MODEL CODE



DETAILED INFORMATION



· Small roller feeding post bed. Needle guide for accurate



bed. Needle guide for accura margin sewing



All-in-one control box.Simple OP Box built-in.



Manual back-tack function



Automatic back-tack

SPECIFICATION

· Length: 270 mm

· Perimeter: 170mm

MODEL		ST-957SRB	ST-957SRB-L	ST-957SRB-R
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials	Thin~Medium Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 1-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm	3,000 spm	3,000 spm
Maximum Stitch length		5.0 mm	5.0 mm	5.0 mm
1:5: C.I. D	Manual	7.0 mm	7.0 mm	7.0 mm
Lift of the Presser Foot	Auto	12.6 mm	12,6 mm	12,6 mm
Thread Take-up Stroke		52.6 mm	52.6 mm	52.6 mm
Needle Bar Stroke		39.0 mm	39.0 mm	39.0 mm
111-	Type	Rotary Hook	Rotary Hook	Rotary Hook
Hook	Direction	Horizonal	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	Χ	Χ
Automatic Backtacking		0	0	0
Automatic Up Foot Lifter		0	0	0
Needle Up-Down		0	0	0
ETC.		-	on Left-side Hook	on Right-side Hook
Motor		Direct Motor	Direct Motor	Direct Motor
Power		Single phase 220V	Single phase 220V	Single phase 220V

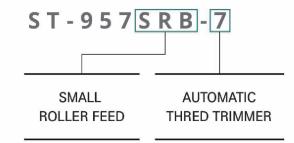
SUNTECH **POST SEWING MACHINE**

ST-957SRB-7

1- NEEDLE, SMALL ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE - with AUTOMATIC THRED TRIMMER



MODEL CODE



DETAILED INFORMATION



Easy operation with TOUCH · Small roller feeding post bed. Manual back-tack function. Automatic back-tack function. LCD DISPLAY.



· Perimeter: 170mm







Trimming structure with short residual of thread.

SPECIFICATION

MODEL		ST-957SRB-7	
Application		Thin~Medium Heavy Materials	
Stitch Form		Lock stitch 1-needle	
Needle		DPX5 (#16~#18)	
Maximum Sewing Speed		3,000 spm	
Maximum Stitch length		5.0 mm	
1:0 01 D E .	Manual	7.0 mm	
Lift of the Presser Foot	Auto	12.6 mm	
Thread Take-up Stroke		52.6 mm	
Needle Bar Stroke		39.0 mm	
F11.	Type	Rotary Hook	
Hook	Direction	Horizonal	
Lubrication System		Automatic-Lubrication	
Auto Trimmer		0	
Automatic Backtacking		0	
Automatic Up Foot Lifter		0	
Needle Up-Down		0	
Motor		Direct Motor	
Power		Single phase 220V	

ST-967 SERIES

- 2- NEEDLE, ROLLER FEED, POST BED, DIRECT-DRIVE SEWING MACHINE
- with AUTOMATIC THRED TRIMMER



SERIES MODEL CODE

ST-967-7LS

BN	None		
7LS	with Auto Trimmer , Backtack		

DETAILED INFORMATION



Needle guide for accurate margin sewing



· All-in-one control box. · Simple OP Box built-in.



Manual back-tack function ※ ST-967-7LS



Increased productivity with volume-adjustable speed control * ST-967-7LS



Trimming structure with short residual of thread

SPECIFICATION

MODEL		ST-967-BN	ST-967-7LS
Application		Thin~Medium Heavy Materials	Thin~Medium Heavy Materials
Stitch Form		Lock stitch 2-needle	Lock stitch 2-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm	3,000 spm
Maximum Stitch length		5.0 mm	5.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
	Auto	12,6 mm	12,6 mm
Thread Take-up Stroke		52.6 mm	52.6 mm
Needle Bar Stroke		39.0 mm	39.0 mm
Haal	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		0	0
Motor		Direct Motor	Direct Motor
Power		Single phase 220V	Single phase 220V

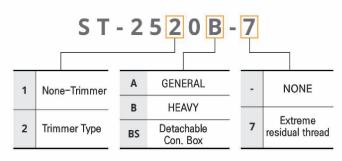
ST-2510 / 2520

HIGH SPEED, 1-NEEDLE, DIRECT-DRIVE SEWING MACHINE - with AUTOMATIC THREAD TRIMMER

SERIES



SERIES MODEL CODE



DETAILED INFORMATION



Easy operation with TOUCH LCD DISPLAY.



- · All-in-one control box with no V-belt installed, no noise, no vibration
- Increase sewing power by connecting the 550W motor directly to the upper



Simple wiper attachment eliminates thread loosening at the start of sewing



Automatic back-tack function

SPECIFICATION

MODEL		ST-2510A	ST-2520A	ST-2520A-7	ST-2510B	ST-2520B	ST-2520BS	
Application		Thin~M	Thin~Medium Heavy Materials			Heavy Materials		
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 1-needle	
Needle		DPX5 (#11~#16)	DPX5 (#11~#16)	DPX5 (#11~#16)	DPX5 (#20~#25)	DPX5 (#20~#25)	DPX5 (#20~#25)	
Maximum Sewing Spee	d	4,000 spm	4,000 spm	4,000 spm	4,000 spm	4,000 spm	4,000 spm	
Maximum Stitch length		5.0 mm	5.0 mm	5.0 mm	7.0 mm	7.0 mm	7.0 mm	
Lift of the Presser Foot		13.0 mm	13.0 mm	13.0 mm	13.0 mm	13.0 mm	13.0 mm	
Thread Take-up Stroke	Thread Take-up Stroke		12.6 mm	12.6 mm	12.6 mm	12.6 mm	12.6 mm	
Needle Bar Stroke		52.6 mm	52.6 mm	52.6 mm	52.6 mm	52.6 mm	52.6 mm	
Hook	Type	Rotary Hook	Rotary Hook	Rotary Hook	Rotary Hook	Rotary Hook	Rotary Hook	
HOOK	Direction	Vertical)	Vertical)	Vertical)	Vertical)	Vertical)	Vertical)	
Lubrication System	<u>'</u>	Automatic- Lubrication	Automatic- Lubrication	Automatic- Lubrication	Automatic- Lubrication	Automatic- Lubrication	Automatic- Lubrication	
Auto Trimmer		X	0	0	X	0	0	
Automatic Backtacking		X	0	X	X	0	X	
Automatic Up Foot Lifter		X	0	X	X	0	X	
Needle Up-Down		X	0	Χ	Х	0	Х	
Motor		Direct Motor	Direct Motor	Direct Motor	Direct Motor	Direct Motor	Direct Motor	
Power		Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220V	

ST-250BL

SERIES

HIGH SPEED, LARGE HOOK, 1-NEEDLE, DIRECT-DRIVE SEWING MACHINE - with AUTOMATIC THREAD TRIMMER

SERIES MODEL CODE

LARGE HOOK —

ST-250BL-7

D	None-Trimmer
7	Trimmer Type

DETAILED INFORMATION

SunTech



Large Hook (2x) reduces bobbin replacement frequency to increase production.



Connecting a direct drive motor to the upper shaft improves the responsiveness and stopping accuracy of the sewing machine and significantly reduces noise and vibration.



built-in bobbin winder.



Improves convenience with · All-in-one control box

- · Simple OP Box built-in
- · Manual back-tack function **※** ST-250BL-7

SPECIFICATION

MODEL		ST-250BL-D	ST-250BL-7
Application		Heavy Materials	Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		2,500 spm	2,500 spm
Maximum Stitch length		9.0 mm	9.0 mm
Lift of the Presser Foot	Manual	5.5 mm	5.5 mm
Lift of the Presser Foot	Auto	13.0 mm	13.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm
HI.	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Vertical	Vertical
Lubrication System	·	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		0	0
Motor		Servo Motor	Servo Motor
Power		Single phase 220V	Single phase 220V

SUNTECH **GENERAL SEWING MACHINE**

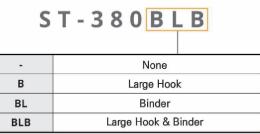
ST-380

CYLINDER BED, 1-NEEDLE, UNISON FEED SEWING MACHINE

SERIES



SERIES MODEL CODE



DETAILED INFORMATION



- · Using strong transfer mechanisms, sewing of thick work pieces enables uniform stitching width.
- Increase productivity with Large Hook (2x) and



- Binder-mounted structure facilitates taping operation.
- · Cylinder miniaturization makes it suitable for round work and compact work.



Manual back-tack function.

SPECIFICATION

MODEL		ST-380BLB	
Application		Heavy Materials	
Stitch Form		Lock stitch 1-needle	
Needle		DPX5 (#16~#18)	
Maximum Sewing Spee	ed	2,000 spm	
Maximum Stitch length		6.0 mm	
Lift of the Presser Foot		6.0 mm	
Thread Take-up Stroke		52.6 mm	
Needle Bar Stroke		39.0 mm	
III-	Type	Rotary Hook	
Hook	Direction	Vertical	
Lubrication System		Semi Auto-Lubrication	
Auto Trimmer		X	
Automatic Backtacking		X	
Automatic Up Foot Lift	er	0	
Needle Up-Down		0	
Binder		ST-380BL, ST-380BLB	
Motor		Direct Motor	
Power		Single phase 220V	

ST-560 / 562 / 572

SERIES

1(2)-NEEDLE, UNISON FEED SEWING MACHINE - with AUTOMATIC THREAD TRIMMER

SERIES MODEL CODE



	S T - 5 6	0 -	7
-	None		
60	1-Needle	-	None-Trimmer
62	2-Needle		
72	2-Needle with	7	Trimmer Type

DETAILED INFORMATION



Designed for easy one-touch
Increased heavy sewing workability OP BOX.



operation of all features from and improved sewing ability through mutual motion of main and secondary presser foot.



Improve sewing accuracy, noise and vibration with Direct Motor.



Up / Down function of pressor foot.



2.5x Hook to increase work productivity with fewer bobbin replacements.

SPECIFICATION

MODEL		ST-560	ST-560-7	ST-572	ST-562-7		
Application			Medium Heavy ~ Ultra Heavy Materials				
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 2-needle	Lock stitch 2-needle		
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)		
Maximum Sewing Spe	ed	1,500 spm	1,500 spm	1,500 spm	1,500 spm		
Maximum Stitch length	1	9.0 mm	9.0 mm	9.0 mm	9.0 mm		
Lift of the Presser Foot		16.0 mm	16.0 mm	16.0 mm	16.0 mm		
Thread Take-up Stroke		74.5 mm	74.5 mm	74.5 mm	74.5 mm		
Needle Bar Stroke	Needle Bar Stroke		36.0 mm	36.0 mm	36.0 mm		
	Туре	Rotary Hook	Rotary Hook	Rotary Hook	Rotary Hook		
Hook	Direction	Horizonal	Horizonal	Horizonal	Horizonal		
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication		
Auto Trimmer		X	0	X	0		
Automatic Backtacking		X	0	X	0		
Automatic Up Foot Lift	er	X	0	X	0		
Needle Up-Down		X	0	X	0		
Feeding Device		Unison feeding	Unison feeding	Unison feeding	Unison feeding		
		Direct Motor	Direct Motor	Direct Motor	Direct Motor		
Power		Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220V		

GENERAL SEWING MACHINE

ST-640BL

HIGH SPEED, 1-NEEDLE, UPPER & LOWER FEED SEWING MACHINE

- with AUTOMATIC THREAD TRIMMER



SERIES MODEL CODE

ST-640BL-7

-	None-Trimmer		
7	Trimmer Type		

DETAILED INFORMATION



Double adjustable pressure on the presser foot.



- Suitable for various sewing conditions, such as step work, by easily adjusting the amount of rise between the main and secondary presser foot with a dial.
- Large Hook 2X.



Manual back-tack function.

SPECIFICATION

MODEL		ST-640BL	ST-640BL-7
Application		Medium Heavy Materials	Medium Heavy Materials
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		2,000 spm	2,000 spm
Maximum Stitch length		9.0 mm	9.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
Lift of the Presser Foot	Auto	-	-
Thread Take-up Stroke	<u>'</u>	67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33,8 mm
II1-	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Vertical	Vertical
Lubrication System	'	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter			
Needle Up-Down		0	0
Motor		Saving Motor	Servo Motor
Power		Single phase 220V	Single phase 220V

ST-757

HIGH SPEED, 2-NEEDLE, NEEDLE FEED SEWING MACHINE - with AUTOMATIC THREAD TRIMMER



SERIES MODEL CODE

ST-757-7

-	None-Trimmer	
7	Trimmer Type	

DETAILED INFORMATION



- Thin thread, thick thread is completely trimming, no need to readjust when changing needle spacing.
- Minimum 1.8 mm stitching width gauge available.



Adopt left and right independent control of upper tension to achieve clean sewing.



Improve sewing accuracy, noise and vibration with Direct Motor.



Designed to enable easy one-touch operation of all functions from OP BOX.

SPECIFICATION

MODEL		ST-757	ST-757-7
Application		Medium Heavy Materials Medium Heavy M	
Stitch Form		Lock stitch 2-needle	Lock stitch 2-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm	3,000 spm
Maximum Stitch length		5.0 mm	5.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
Lift of the Fresser Foot	Auto	-	15.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm
Needle Bar Stroke		33,8 mm	33,8 mm
Hook	Туре	Rotary Hook	Rotary Hook
TIOOK	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	Х
Needle Up-Down		0	0
Motor		Direct Motor	Direct Motor
Power		Single phase 220V	Single phase 220V

GENERAL SEWING MACHINE

ZIGZAG SEWING MACHINE

ST-797BLD

TWIN NEEDLE, NEEDLE FEED, SPLIT NEEDLE BAR SEWING MACHINE, 2X HOOK - with AUTOMATIC THREAD TRIMMER

SERIES



SERIES MODEL CODE

ST	S T - 7 9 7 B L D - 7			
-	None-Trimmer			
7	Trimmer Type			

DETAILED INFORMATION



SPLIT NEEDLE BAR.



Direct Motor enables noise, vibration reduction and free speed control.



Manual back-tack function.

SPECIFICATION

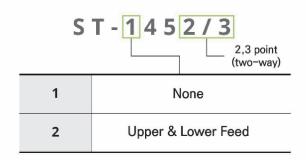
MODEL		ST-797BLD	ST-797BLD-7
Application		Medium Heavy Materials	Medium Heavy Materials
Stitch Form		Lock stitch 2-needle	Lock stitch 2-needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		3,000 spm	3,000 spm
Maximum Stitch length		5.0 mm	5.0 mm
Lift of the Presser Foot	Manual	7.0 mm	7.0 mm
Lift of the Fresser Foot	Auto	-	15.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm
Haak	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Horizonal	Horizonal
Lubrication System		Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	X
Needle Up-Down		0	0
Motor		Direct Motor	Direct Motor
Power		Single phase 220V	Single phase 220V

ST-1452/3, 2452/3

1-NEEDLE, POST BED, LARGE HOOK, ZIGZAG SEWING MACHINE (2/3 POINTS)



SERIES MODEL CODE



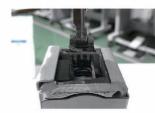
DETAILED INFORMATION



Hook cover is installed on the front of the machine to increase convenience of bobbin replacement.



Easy zigzag width adjustment.



heavy materials Zigzag model. ※ ST-2452/3



- Upper and lower feeding facilitates Cam replacement makes 2 or 3 points easier to change.
 - 2 or 3 points sewing implementation with one machine, depending on working conditions.

SPECIFICATION

모델명 MODEL		ST-1452/3	ST-2452/3
pplication		Medium Heavy Materials	Heavy Materials
ititch Form		Lock stitch 2-needle	Lock stitch 2-needle
leedle		DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Speed		2,000 spm	2,000 spm
aximum Stitch length		8.0 mm	8.0 mm
aximum Zigzag Width		8.0 mm	8.0 mm
ift of the Presser Foot (Manual)	7.0 mm	7.0 mm
hread Take-up Stroke		67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm
Feed type		Bottom Feed	Upper & Lower Feed
1-	Type	Rotary Hook	Rotary Hook
look	Direction	Vertical	Vertical
ubrication System		Automatic-Lubrication	Automatic-Lubrication
auto Trimmer		X	0
Automatic Backtacking		X	X
Automatic Up Foot Lifter		X	X
Needle Up-Down		0	0
Motor		Saving Motor	Saving Motor
ower .		Single phase 220V	Single phase 220V

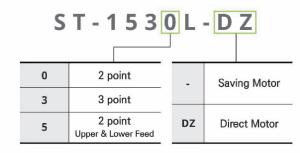
ST-1530L-DZ

1-NEEDLE FLAT BED, DIRECT-DRIVE ZIGZAG SEWING MACHINE

SERIES



SERIES MODEL CODE



DETAILED INFORMATION



- Direct Motor enables noise, vibration reduction and free speed control.
- Maximize work efficiency by installing stop function up and down the needle bar.



- Large Rotary Hook (2x) facilitates nylon thread and increases productivity.
- · Improved durability with automatic oiling systems.



Manual back-tack function.

SPECIFICATION

MODEL	MODEL		ST-1530L-DZ	ST-1533L-DZ	ST-1535		
Application	Application		Medium Heavy ~ Ultra Heavy Materials				
Stitch Form		Lock stitch 1-needle	Lock stitch 1-needle	Lock stitch 2-needle	Lock stitch 2-needle		
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)	DPX17 (#16~#18)		
Maximum Sewing Sp	eed	2,000 spm	2,000 spm	2,000 spm	2,000 spm		
Maximum Stitch leng	th	10.0 mm	10.0 mm	10.0 mm	10.0 mm		
Maximum Zigzag Wic	th	10.0 mm	10.0 mm	10.0 mm	10.0 mm		
Lift of the Presser Fo	ot (Manual)	16.0 mm	16.0 mm	16.0 mm	16.0 mm		
Thread Take-up Strok	Thread Take-up Stroke		74.5 mm	74.5 mm	74.5 mm		
Needle Bar Stroke		36.0 mm	36.0 mm	36.0 mm	36.0 mm		
Feed type		Bottom Feed	Bottom Feed	Bottom Feed	Upper & Lower Feed		
Hook	Type	Rotary Large Hook	Rotary Large Hook	Rotary Large Hook	Rotary Large Hook		
ПООК	Direction	Horizonal	Horizonal	Horizonal	Horizonal		
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication		
Auto Trimmer		X	0	Х	0		
Automatic Backtacking	Automatic Backtacking		0	Х	0		
Automatic Up Foot Li	Automatic Up Foot Lifter		0	Х	0		
Needle Up-Down	Needle Up-Down		0	0	0		
Motor		Direct Motor	Direct Motor	Direct Motor	Direct Motor		
Power		Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220V		

ST-1450

1-NEEDLE FLAT BED, DIRECT-DRIVE ZIGZAG SEWING MACHINE - with AUTOMATIC THREAD TRIMMER



MODEL CODE

ST-1450

AUTOMATIC THRED TRIMMER

DETAILED INFORMATION



- Innovation in the way of trimming.
- Treble Hook(3X) increases productivity.
- Reduce noise and vibration with Direct Motor.
- Basic adoption of automatic knee lifting devices.



Designed to enable easy one-touch operation of all functions from OP BOX

SPECIFICATION

MODEL		ST-1450	
Application		Medium Heavy~Ultra Heavy Materials	
Stitch Form		Lock stitch 1-needle	
Needle		DPX35 (#16~#18)	
Maximum Sewing Speed		2,000 spm	
Maximum Stitch length		5.0 mm	
Maximum Zigzag Width		5.0 mm	
Lift of the Presser Foot	Manual	10.0 mm	
LITT OF THE Presser FOOT	Auto	10.0 mm	
Thread Take-up Stroke		74.5 mm	
Needle Bar Stroke		36.0 mm	
l la als	Туре	Rotary Treble Hook	
Hook	Direction	Horizonal	
Lubrication System	'	Semi Automatic-Lubrication	
Auto Trimmer		0	
Automatic Backtacking		0	
Automatic Up Foot Lifter		0	
Needle Up-Down		0	
Motor		Direct Motor	
Power		Single phase 220V	

ZIGZAG SEWING MACHINE

CHAIN STITCH SEWING MACHINE



ST-2150M

1-NEEDLE, CYLIINDER BED, UPPER & LOWER FEED ZIGZAG SEWING MACHINE



MODEL CODE

ST-2150 M

CYLIINDER BED

DETAILED INFORMATION







Cylinder Bed. Manual back-tack function.

SPECIFICATION

MODEL		ST-2150	
Application		Medium Heavy~Ultra Heavy Materials	
Stitch Form		Lock stitch 1-needle	
Needle		DPX35 (#16~#18)	
Maximum Sewing Speed		2,000 spm	
Maximum Stitch length		5.0 mm	
Maximum Zigzag Width		5.0 mm	
1.16 C.I. B	Manual	10.0 mm	
Lift of the Presser Foot	Auto	10.0 mm	
Thread Take-up Stroke	'	74.5 mm	
Needle Bar Stroke		36.0 mm	
Heale	Туре	Rotary Hook	
Hook	Direction	Horizonal	
Lubrication System	·	Semi Automatic-Lubrication	
Auto Trimmer		X	
Automatic Backtacking		X	
Automatic Up Foot Lifter		X	
Needle Up-Down		X	
Motor		Direct Motor	
Power		Single phase 220V	

ST-6800D / 7800-5UTE

 \bot S E R I E S

- 1(2)-NEEDLE, HIGH SPEED, DIRECT-DRIVE,
- OVERLOCK / INTERLOCK SEWING MACHINE

SERIES MODEL CODE

ST-6800D-3

3	Overlock
4	2-Needle Overlock
5	Interlock

ST-7800D-5UTE

2-NEEDLE, INTERLOCK, AUTOMATIC THREAD TRIMMER

DETAILED INFORMATION



 \cdot Reduced noise and vibration to reduce

· Troubleshooting belt slip problems that occur during long periods of use.

· Reduced electricity consumption.







※ ST-6800D-5



2-Needle Overlock **※** ST-6800D-4



2-Needle Interlock. Automatic Thread Trimmer.

SPECIFICATION

· Direct Motor Mounted.

worker fatigue.

MODEL	ST-6800D-3	ST-6800D-4	ST-6800D-5	ST-7800-5UTE
Application		Thin~Medium I	Heavy Materials	
Stitch Form	Overlock Stitch 1-Needle	Overlock Stitch 2-Needle	Interlock Stitch 2-Needle	Interlock Stitch 2-Needle
Veedle	DPX26 (#16~#18)	DPX26 (#16~#18)	DPX26 (#16~#18)	DPX26 (#16~#18)
Maximum Sewing Speed	6,500 spm	6,500 spm	6,500 spm	6,500 spm
Maximum Stitch length	3.8 mm	3.8 mm	3.8 mm	3.8 mm
Lift of the Presser Foot (Manual)	5.0 mm	5.0 mm	5.5 mm	5.5 mm
Thread Take-up Stroke	67.0 mm	67.0 mm	67.0 mm	67.0 mm
Needle Bar Stroke	33.8 mm	33.8 mm	33.8 mm	33.8 mm
Lubrication System	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer	Х	Х	X	Х
Automatic Backtacking	X	Х	X	Х
Automatic Up Foot Lifter	X	Х	X	Х
Needle Up-Down	X	Х	Х	Х
Motor	Direct Motor	Direct Motor	Direct Motor	Direct Motor
Power	Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220

SUNTECH **CHAIN STITCH SEWING MACHINE**

ST-7500ML

3(4)-NEEDLE CYLINDER BED, INTERLOCK SEWING MACHINE

SERIES



SERIES MODEL CODE

ST-7500ML-3

-	4-Needle	
3	3-Needle	
3S	3-Needle, Small Cylinder	
45	4-Needle, Small Cylinder	



Cylinder Bed **※** ST-7500ML **※** ST-7500ML-3



Small Cylinder Bed ★ ST-7500ML-3S **※** ST-7500ML-4S



Fine tension control device Automatic oiling system





vibration reduction and free speed control

ST-8500M

3(4)-NEEDLE FLAT BED, INTERLOCK SEWING MACHINE

SERIES



SERIES MODEL CODE

ST-8500M-3

-	4-Needle
3	3-Needle



※ ST-8500M



* ST-8500M-3



Improved sewing quality by increasing convenience of tension control devices.



- · Direct Motor enables noise, vibration reduction and free speed control.
- · Increase productivity by allowing users to adjust up and down the needle bar.

SPECIFICATION

MODEL	ST-7500H	ST-7500ML-3	ST-7500ML-3S	ST-7500ML-4S	
Application		Medium Materials			
Stitch Form	Interlock Stitch 4-Needle	Interlock Stitch 3-Needle	Interlock Stitch 3-Needle	Interlock Stitch 4-Needle	
Needle	DPX26 (#16~#18)	DPX26 (#16~#18)	DPX26 (#16~#18)	DPX26 (#16~#18)	
Maximum Sewing Speed	5,500 spm	5,500 spm	5,500 spm	5,500 spm	
Maximum Stitch length	3.6 mm	3.6 mm	3.6 mm	3.6 mm	
Lift of the Presser Foot (Manual)	7.0 mm	7.0 mm	7.0 mm	7.0 mm	
Thread Take-up Stroke	6.0 ~ 6.4 mm	5.6 ~ 6.4 mm	5.4 ~ 6.4 mm	7.0 mm	
Thread Take-up Stroke	67.0 mm	67.0 mm	67.0 mm	67.0 mm	
Needle Bar Stroke	33.8 mm	33.8 mm	33.8 mm	33.8 mm	
Lubrication System	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication	
Auto Trimmer	X	Х	Х	Х	
Automatic Backtacking	X	Х	Х	Х	
Automatic Up Foot Lifter	X	Х	Х	Х	
Needle Up-Down	0	0	0	0	
Motor	Direct Motor	Direct Motor	Direct Motor	Direct Motor	
Power	Single phase 220V	Single phase 220V	Single phase 220V	Single phase 220\	

SPECIFICATION

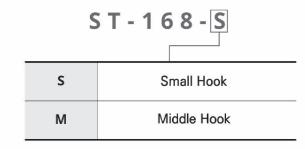
MODEL	ST-8500M	ST-8500M-3
Application	Medium Materials	
Stitch Form	Interlock Stitch 4-Needle	Interlock Stitch 3-Needle
Needle	DPX26 (#16~#18)	DPX26 (#16~#18)
Maximum Sewing Speed	5,000 spm	5,000 spm
Maximum Stitch length	3.6 mm	3.6 mm
Lift of the Presser Foot (Manual)	7.0 mm	7.0 mm
Distance between Needles	6.0 ~ 6.4 mm	6.0 ~ 6.4 mm
Thread Take-up Stroke	67.0 mm	67.0 mm
Needle Bar Stroke	33.8 mm	33.8 mm
Lubrication System	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer	X	X
Automatic Backtacking	X	X
Automatic Up Foot Lifter	X	X
Needle Up-Down	0	0
Motor	Direct Motor	Direct Motor
Power	Single phase 220V	Single phase 220V

ST-168

1-NEEDLE, DOUBLE THREAD LOCK STITCH SIDE-SHOE SEWING MACHINE (Chain Structure Driving)

SERIES

SERIES MODEL CODE



DETAILED INFORMATION



- · The adoption of long arms enables various forms of free sewing such as boots, shoes, sneakers, etc.
- · Long arm's front-to-back movement facilitates large workplaces.



Maintaining a balance optimized by hooks in the form of 90 degrees angles.



SPECIFICATION

MODEL		ST-168S	ST-168M	
Application		Heavy Materials	Heavy Materials	
Stitch Form		Lock Stitch 1-Needle	Interlock Stitch 3-Needle	
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	
Maximum Sewing Spe	ed	800 spm	800 spm	
Maximum Stitch length	1	12.0 mm	12.0 mm	
Lift of the Presser Foo	(Manual)	7.0 mm	7.0 mm	
Thread Take-up Stroke		67.0 mm	67.0 mm	
Needle Bar Stroke		33.8 mm	33.8 mm	
Haale	Type	Rotary Small Hook	Rotary Middle Hook	
Hook	Direction	Vertical	Vertical	
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	
Auto Trimmer		X	X	
Automatic Backtacking		X	X	
Automatic Up Foot Lifter		0	0	
Needle Up-Down		X	X	
Motor		Servo Motor	Servo Motor	
Power		Single phase 220V	Single phase 220V	

ST-168TTZZ

2-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER SEWING MACHINE - with STRAIGHT HORN



MODEL CODE

ST-168TTZZ

STRAIGHT HORN

DETAILED INFORMATION



The adoption of cylinder bed enables free sewing of various forms including boots, boots, shoes, and sneakers.



SPECIFICATION

MODEL		ST-168TTZZ	
Application		Heavy Materials	
Stitch Form		Lock Stitch 2-Needle	
Needle		DPX5 (#16~#18)	
Maximum Sewing Spe	ed	800 spm	
Maximum Stitch lengt	h	12.0 mm	
Lift of the Presser Foo	t (Manual)	7.0 mm	
Thread Take-up Stroke		67.0 mm	
Needle Bar Stroke		33.8 mm	
III-	Type	Rotary Small Hook	
Hook	Direction	Vertical	
Lubrication System	<u>'</u>	Automatic-Lubrication	
Auto Trimmer		X	
Automatic Backtacking	3	X	
Automatic Up Foot Lifter		0	
Needle Up-Down		X	
Motor		Servo Motor	
Power		Single phase 220V	

OTHER SEWING MACHINE

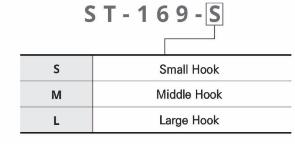
ST-169 *S E R | E S*

1-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER STITCHER $\,$

- with CHIANLESS DRIVING 0x HORN



SERIES MODEL CODE



DETAILED INFORMATION



- The adoption of long arms enables various forms of free sewing such as boots, shoes, sneakers, etc.
- Long arm's front-to-back movement facilitates large workplaces.



Maintaining a balance optimized by hooks in the form of 90 degrees angles.



LED Lamp

SPECIFICATION

MODEL		ST-169S	ST-169M	ST-169L
Application	Application		Heavy Materials	Heavy Materials
Stitch Form		Lock Stitch 1-Needle	Lock Stitch 1-Needle	Lock Stitch 1-Needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Spee	ed	800 spm	800 spm	800 spm
Maximum Stitch length		12.0 mm	12.0 mm	12.0 mm
Lift of the Presser Foot	(Manual)	7.0 mm	7.0 mm	7.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm	33.8 mm
(1, -1,	Type	Rotary Small Hook	Rotary Middle Hook	Rotary Large Hook
Hook	Direction	Vertical	Vertical	Vertical
Lubrication System		Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		Х	Χ	X
Automatic Backtacking		Х	Χ	Χ
Automatic Up Foot Lift	er	0	0	0
Needle Up-Down		Х	Χ	Χ
Motor		Servo Motor	Servo Motor	Servo Motor
Power		Single phase 220V	Single phase 220V	Single phase 220V

ST-269

1-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER STITCHER



SERIES MODEL CODE

	ST-269-S		
S	Small Hook		
М	Middle Hook		
L	Large Hook		

DETAILED INFORMATION



- Arm designed at a 45-degree angle to implement various sewing stitching such as sneakers, handmade shoes, etc.
- Easy to move front and back the arm and has excellent durability.



Maintaining a balance optimized by hooks in the form of 90 degrees angles.



LED Lam

SPECIFICATION

MODEL		ST-269S	ST-269M	ST-269L
Application		Heavy Materials	Heavy Materials	Heavy Materials
Stitch Form		Lock Stitch 1-Needle	Lock Stitch 1-Needle	Lock Stitch 1-Needle
Needle		DPX5 (#16~#18)	DPX5 (#16~#18)	DPX5 (#16~#18)
Maximum Sewing Spe	ed	800 spm	800 spm	800 spm
Maximum Stitch length	า	12.0 mm	12.0 mm	12.0 mm
Lift of the Presser Foo	t (Manual)	7.0 mm	7.0 mm	7.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm	33.8 mm
111-	Туре	Rotary Small Hook	Rotary Middle Hook	Rotary Large Hook
Hook	Direction	Vertical	Vertical	Vertical
Lubrication System	'	Automatic-Lubrication	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	Χ	Χ
Automatic Backtacking	1	X	Χ	Χ
Automatic Up Foot Lift	er	0	0	0
Needle Up-Down		X	Χ	Χ
Motor		Servo Motor	Servo Motor	Servo Motor
Power		Single phase 220V	Single phase 220V	Single phase 220V

ST-2972

1-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER STITCHER

SERIES



SERIES MODEL CODE

ST-2972

CHIANLESS DRIVING 0x HORN

DETAILED INFORMATION



- Maximize work efficiency with rotary presserfoot.
 - Manual wheel mounting facilitates sewing corrections.

SPECIFICATION

· Suitable for round-work.

MODEL		ST-2972
Application		Heavy Materials
Stitch Form		Lock Stitch 1-Needle
Needle		DPX17 (#16~#18)
Maximum Sewing Sp	eed	500 spm
Maximum Stitch leng	th	5.0 mm
Lift of the Presser Fo	ot (Manual)	9.0 mm
Thread Take-up Stroke		67.0 mm
Needle Bar Stroke		33.8 mm
III-	Type	Rotary Hook
Hook	Direction	Vertical
Lubrication System		Automatic-Lubrication
Auto Trimmer		X
Automatic Backtacking		X
Automatic Up Foot Lifter		X
Needle Up-Down		X
Motor		Servo Motor
Power		Single phase 220V

ST-6003

1-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER STITCHER



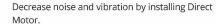
SERIES MODEL CODE

ST-6003-7

-	None Trimmer
7	Trimmer Type

DETAILED INFORMATION





Surieci

Automatic Thread Trimme * ST-6003-7

SPECIFICATION

MODEL		ST-6003	ST-6003-7
Application		Heavy Materials	Heavy Materials
Stitch Form		Lock Stitch 1-Needle	Lock Stitch 1-Needle
Needle		DPX5 (#19~#22)	DPX5 (#19~#22)
Maximum Sewing Spe	ed	1,600 spm	1,600 spm
Maximum Stitch length	h	6.0 mm	6.0 mm
Maximum Sewing thic	kness	6.0 mm	8.0 mm
Maximum Sewing wid	th	5.0 mm	7.0 mm
Lift of the Presser Foo	t (Manual)	7.0 mm	7.0 mm
Thread Take-up Stroke		67.0 mm	67.0 mm
Needle Bar Stroke		33.8 mm	33.8 mm
Haali	Туре	Rotary Hook	Rotary Hook
Hook	Direction	Vertical	Vertical
Lubrication System	·	Automatic-Lubrication	Automatic-Lubrication
Auto Trimmer		X	0
Automatic Backtacking		X	0
Automatic Up Foot Lifter		X	0
Needle Up-Down		X	0
Motor		Servo Motor	Servo Motor
Power		Single phase 220V	Single phase 220V

SPRAY MACHINE



ST-296 / 298

AUTO-CEMENTING, SEPARATING SIDES & POUNDING MACHINE

SERIES



SERIES MODEL CODE

ST-296

6	Auto-Cementing, Separating Sides & Pounding
8	Fully Automatic Hot-Cement Edge Folding

DETAILED INFORMATION









- · Maximize work efficiency with rotary presser foot.
- · Suitable for round-work. **※** ST-296

- · Maximize work efficiency with rotary presser foot.
- · Suitable for round-work.

SPECIFICATION

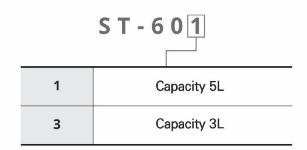
MODEL	ST-296	ST-298
Measurement (L) x (W) x (H)	1200 X 550 X 1250 (mm)	1200 X 550 X 1200 (mm)
Weight	135 Kg	113 Kg
Motor Power	0.65 Kw	0.65 Kw
Power	Single phase 220V	Single phase 220V

ST-601 / 603 SERIES

HOT MELT SPRAY MACHINE



SERIES MODEL CODE



DETAILED INFORMATION









Small and simple, efficient space savings at production line input. ӂ ST-601 **※** ST-603

Spray function allows use on all parts of the shoe, inside, back, etc.

Built-in Digital Temperature control.

SPECIFICATION

MODEL	ST-601	ST-603
Capacity	5L	3L
Maximum Melting Rate of Bond	7 Kg / Hour	2.5 Kg / Hour
Maximum Operative Temperature	220 °C	220 °C
Maximum Viscosity / Concentration	12,000 CPC	20,000 CPC
Measurement (L) x (W) x (H)	747 X 400 X 740 (mm)	500 X 400 X 910 (mm)
Weight	45 Kg	65 Kg
Power	Single phase 220V	Single phase 220V

CUTTING MACHINE



AP-1212Y

CNC CUTTING MACHINE



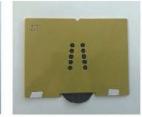
DETAILED INFORMATION



- · Optimized for pallet fabrication of backlite.
- Dual screws, dual motors and dual drives for Y-axis transport to secure transport safety.
- Square Linear Guide for X, Y, and Z axes adopted.







Multiple forms of PALLET can be produced

SPECIFICATION

MODEL	AP-1212Y
Precision repeatability	±0.02mm
Spindle	2,200 W
Spindle Rate	24,000 RPM
Cutting Tool Diameter	3.175 / 6 mm
Maximum Movement Speed	7.2 m / min
Max Working Size (L) x (W) x (H)	1200 x 1200 x 110 (mm)
Measurement (L) \times (W) \times (H)	2100 x 1910 x 1460 (mm)
Weight	660 Kg
Consumption	3.0 KW
Power	Single phase 220V

ST-77

SKIVING MACHINE



DETAILED INFORMATION



- Available for sneakers, wallets, belts, bags, shoes, rubber and high-end leather edges.
- · Flat skiving maximum width 50 mm at a time.



Attaching protective devices on knife-driven areas prevents safety accidents of workers.



- Easy-to-use skiving knife polishing clutch lever fitted.
- Easy to adjust the distance between the transfer roller and the skiving knife.

SPECIFICATION

MODEL	ST-77
Maximum sewing speed	1200 spm
Motor Power	200 W ~ 400 W
Measurement (L) x (W) x (H)	530 x 340 x 370 (mm)
Weight	37 Kg
Power	Single phase 220V

CUTTING MACHINE

SUNTECH

ST-266

DIGITAL SKIVING MACHINE



DETAILED INFORMATION



- · Digitalization of Skiving.
- \cdot Store the width, thickness, and angle of the skiving work piece and can be used for future work on the same product.
- · Save 99 skiving designs.



SPECIFICATION

MODEL	ST-266
Measurement (L) x (W) x (H)	1200 x 550 x 1160 (mm)
Weight	135 Kg
Motor Power	1.35 KW
Power	Single phase 220V

ST-866U

AUTO ULTRASONIC FOLDING & CUTTING MACHINE



DETAILED INFORMATION



7-inch easy-to-manipulate touch screen Panel basic for easy setup and editing.



parts for safe operation.



Max 60mm

and can be worked up to 60mm.



Length can be adjusted by 0.1mm 4 pieces of work can be worked simultaneously (folding / ultrasonic joining / cutting).

SPECIFICATION

MODEL	ST-601
Frequeency	20 Khz
Cutting Speed	200 pcs / 1 Min (30mm)
Cutting Size	1 ~ 60 mm
Air Pressure	0.5~0.6 Map
Measurement (L) x (W) x (H)	1200 x 740 x 1160 (mm)
Weight	120 Kg
Power	Single phase 220V

CUTTING MACHINE



ST-THC125

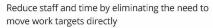
TRAVELING HEAD CUTTING MACHINE

SERIES



DETAILED INFORMATION







Reduce costs with free from a pressing plate structure

SPECIFICATION

MODEL	ST-THC125/30	ST-THC125/45
Tons	30 T	45 T
Working Area	1700 x 500 (mm)	1600 x 650 (mm)
Head Size	490 x 490 (mm)	650 x 650 (mm)
Hydraulic Horsepower	2.2 KW	4 KW
Oil Pump	32 displacement	25 displacement
Oil Cylinder	Spring Cylinder	Spring Cylinder
Motor	Servo Motor 1 KW	Servo Motor 1 KW
Measurement (L) x (W) x (H)	2250 x 1000 x 2180 (mm)	2160 x 1400 x 2100 (mm)
Weight	1650 Kg	2150 Kg
Power	Three phase 380V	Three phase 380V

TYL-966A

1-NEEDLE, DOUBLE THREAD LOCK STITCH SEATED TYPE SHOE-BORDER STITCHER



DETAILED INFORMATION



Cutable thickness from 5mm to 20mm.



Precise thickness control possible.



Suitable for use with sponge edges.

SPECIFICATION

MODEL	ST-266
Power Consumption	0.5 KW
Measurement (L) x (W) x (H)	660 x 360 x 1100 (mm)
Weight	75 Kg
Power	Single phase 220V

SPRAY MACHINE



SD / SFT SERIES

Auto-Cementing, Separating Sides & Pounding M/C





DETAILED INFORMATION



Precision & High Quality.

- · Customized motion profiles and servo control applied motion controls.
- \cdot High-level embroidery quality through precise control even in high-speed
- · Apply special functions to improve quality (e.g., zigzag automatic tension adjustment) 15 inch full touch LCD-based user-friendly OP Box Equipped with a variety of I/O ports and multi-tasking capabilities.
- · Convenience provided through remote control functions







High Speed & Productivity.

- · The speed of the embroidery is important to harmonize the instrument with the control system.
- · Application of motion profiles and high-speed CPUs according to the
- · characteristics of the instruments.
- Increase productivity with high-speed embroidery.
- · Troubleshooting unstable voltage in the factory and electrical noise in the equipment Equipped with Voltage monitoring function, separate production of Power part and Control part.
- · Stable equipment operations

DETAILS OF SPECIFICATION

- · Computer controlled by Korea (1,200 RPM Model)
- · X,Y Drive and electric system by Korea (1,200 RPM Model)
- · Timing Belt with linear guide rail by Germany
- · Computer controlled by Korea (1,200 RPM Model)
- · Nemicon Encoder by Japan

- · Hirose Rotary Hook by Japan
- · Towa Bobbin Case by Japan
- · Main, X/Y Servo Motor
- · Trimming Controlled by Stepping Motor

SPECIFICATION

SF Series (High speed)

Suntech's flagship model boasts a 1200 spm high driving speed The combination of the fast-acting instrument and control partsdeter- mines the performance and quality of the product. 1 to 20 heads based on 6 or 9 colors

MODEL	Needles	Heads	Working(Emb.) Area
SF-901	9	1	- 330 X 590
SF-906		6	
SF-920		20	
SF-1201	23	1	
SF-1206		6	
SF-1220		20	

Special Series of Embroidery Machine

High Speed of Performance Flat (1,200 spm) + Taping (850 spm) 15 " Touch Panel, Multilingual support for easy operation, stable move- ment by all servo system. Zigzag or code stitching of multi-function

MODEL	Needles	Heads	Working(Emb.) Area
SFT-10606	1+6	1	400 X 590
SFT-10610		20	
SFT-10616		20	



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